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(54) Title: VARIABLE NOZZLE DEVICE MADE FROM SHEET METAL

(57) Abstract: A variable nozzle device is provided which comprises an annular nozzle passage (5) formed by a gap between two opposing wall members (1, 3) and at least one vane (7) extending in said nozzle passage (5) and being rotatably supported. Said vane (7) is formed by a sheet metal contour and attached to a shaft (9).